

## Basic technical parameters BHC CNC

CYLINDRICAL GRINDING MACHINES		BHC CNC
Swing diameter	(mm)	630 / 850 / 1000
Distance between centres	(mm)	2000 / 3000 / 4000 / 5000 / 6000
Maximum weight of the workpiece	(kg)	4000 (5000)
B axis turning range	(°)	+30 / -30 (manual)
Max. quantity of tools		1 + 1
Peripheral speed of grinding wheel	(m.s <sup>-1</sup> )	10 ÷ 50
Grinding wheel (dia x width x hole)	(mm)	∅ 750 x 100 x ∅ 305
Output of grinding headstock electric motor	(kW)	18,5
Machine working accuracy	(µm)	2 ÷ 4

The manufacturer reserves the right to change the product parameters and design without prior notice.

