



GRAPHITE MILLING MACHINES		HWT E-422 CNC
Max. machining area (X × Y × Z)	(mm)	400 × 400 × 200 (400 × 400 × 300)
Size of clamping surface (X × Y)	(mm)	500 × 500 × 12 T-rainures
Programmable feed rate	(m/min)	Max. 6 (10)
Programmable step	(mm)	0,003 (servo 0,0005)
Speed range	(rpm)	1500 ÷ 6000; 3000 ÷ 12000; 6000 ÷ 24000
Repeat accuracy	(mm)	<0,01
Total accuracy	(mm)	< ±0,02
Max. tool clamping diameter	(mm)	20 (ISO 30)
Spindle motor	(kW)	2 (HSD 5,5)
Outer dimensions (W × D × H)	(mm)	950 × 1250 × 2330
Weight of the machine	(kg)	1300
Workpiece material		graphite, plastics, wood, non-ferrous metals, steel
Max. workpiece weight	(kg)	50

