

HORIZONTAL BORING AND MILLING MACHINES

TABLE TYPE



TABLE TYPE		W 100A	RET 100B CNC	RET10X
Workspindle diameter	(mm)	100	100	100 / 105
Clamping taper	(ISO)	50	50	50
Table transverse travel X	(mm)	1600	1600	1000, 1250, 1500, 1750, 2000 (3000)
Headstock vertical travel Y	(mm)	1120	1290	1000, 1250, 1500, 1750, 2000
Table longitudinal travel Z	(mm)	810 (1250, 1750)	900 (1710)	1000, 1250, 1500, 1750, 2000
Spindle stroke W	(mm)	900	710	max. 710
Ram travel V	(mm)	-	-	650
Spindle speed range	(rpm)	1120	3000	10 ÷ 3500
Table clamping surface	(mm)	1250 × 1250 (1500 × 1500)	1250 × 1250 (1500 × 1500)	1250 × 1250, 1500 × 1500
Workpiece weight max.	(kg)	3000	3000	8000
Main motor power	(kW)	11	20	22 / 34

