

## Basic technical parameters BHRM CNC

CYLINDRICAL GRINDING MACHINES		BHRM CNC
Swing diameter	(mm)	500 (600)
Distance between centres	(mm)	2000 / 3000
Maximum weight of the workpiece	(kg)	1000
B axis turning range	(°)	+45 / -225 (automatic)
Max. quantity of tools		3
Peripheral speed of grinding wheel	(m.s <sup>-1</sup> )	10 ÷ 50
Grinding wheel (dia x width x hole)	(mm)	∅ 500 x 80 x ∅ 203
Output of grinding headstock electric motor	(kW)	11
Machine working accuracy	(µm)	2 ÷ 4

The manufacturer reserves the right to change the product parameters and design without prior notice.

