

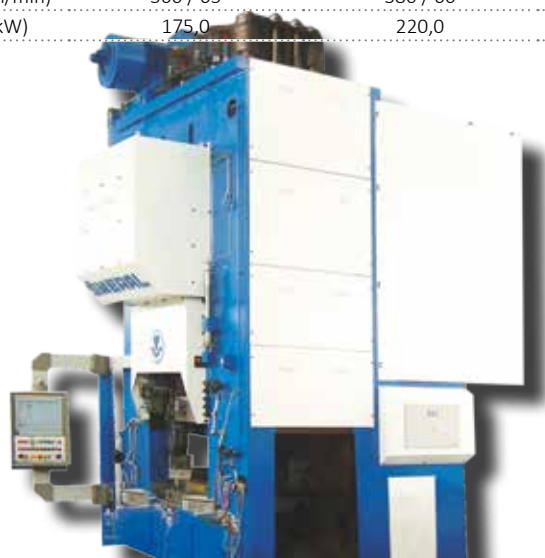
PRESS MACHINES

FORGING PRESSES



FORGING PRESSES		LZK 1000 P/SH	LZK 1600 P/SH	LZK 2500 P/SH
Forming force	(MN)	10,0	16,0	25,0
Shut height	(mm)	620	760	905
Passage	(mm)	1040	1230	1410
Bed area	(mm)	1000 × 950	1180 × 1120	1340 × 1400
Ram area	(mm)	968 × 750	1138 × 920	1320 × 1100
Hydraulic ram adjustment	(mm)	10	10	10
Stroke / Number of strokes	(mm/min)	220 / 100	280 / 85	320 / 65
Total installed output	(kW)	65,0	85,0	145,0

FORGING PRESSES		LZK 3150 B	LZK 4000 B	LZK 5000	LZK 6500
Forming force	(MN)	31,5	40,0	50,0	65,0
Shut height	(mm)	1000	1000	1100	1150
Passage	(mm)	1580	1580	1670	2100
Bed area	(mm)	1520 × 1520	1520 × 1600	1710 × 1710	1950 × 1900
Ram area	(mm)	1450 × 1450	1470 × 1500	1540 × 1650	1900 × 1700
Hydraulic ram adjustment	(mm)	20	20	20	20
Stroke / Number of strokes	(mm/min)	360 / 65	380 / 60	400 / 55	450 / 40
Total installed output	(kW)	175,0	220,0	330,0	420,0



FORGING PRESSES		LMZ 1000 A/S	LMZ 1600 A/S	LMZ 2500	LMZ 4000	LMZ 6500
Forming force	(MN)	10,0	16,0	25,0	40,0	65,0
Shut height	(mm)	660	800	910	1100	1280
Passage	(mm)	1120	1290	1470	1850	2300
Bed area	(mm)	1080 × 950	1240 × 1150	1420 × 1400	1800 × 1700	2200 × 2000
Ram area	(mm)	1010 × 850	1160 × 1035	1350 × 1250	1550 × 1700	2100 × 1890
Hydraulic ram adjustment	(mm)	10	10	10	20	20
Stroke / Number of strokes	(mm/min)	220 / 115	270 / 85	320 / 70	380 / 60	480 / 45
Total installed output	(kW)	65,0	85,0	145,0	220,0	410,0