

HORIZONTAL BORING AND MILLING MACHINES

TABLE TYPE



TABLE TYPE		WFC 10 CNC	WFT 11 CNC	WFT 13 CNC	WFT 15 CNC	WRFT 130 CNC
Spindle diameter	(mm)	100 (110)	100 / 110	130	150	130 (150, 160)
Clamping taper	(ISO)	50	50	50	50	50
Table transverse travel X	(mm)	1250 / 2000	2000 / 3000	2000 / 3000 / 4000 / 5000 / 6000 / 7000	2000 / 3000 / 4000 / 5000 / 6000 / 7000	2400 ÷ 6100
Headstock vertical travel Y	(mm)	1250 / 1700 / 2000	1250 / 1700 / 2000	2000 / 2500 / 3000 / 3500	2000 / 2500 / 3000 / 3500	2000 / 2500 / 3000 / 3500 / 4000
Table longitudinal travel Z	(mm)	1250 (1500)	1250 / 1700	1500 / 2000 / 2500 / 3000	1500 / 2000 / 2500 / 3000	900 / 2800 / 2100 / 3300 / 3900
Spindle stroke W	(mm)	730	730	800	800	730 (1000)
Ram travel V	(mm)	---	---	700	700	900 (1000, 1200)
Spindle speed range	(rpm)	10 ÷ 4000 (5000)	10 ÷ 4000 (5000)	10 ÷ 3400 (4000)	10 ÷ 3400 (4000)	10 ÷ 3000 (2800, 2500)
Table clamping surface	(mm)	1000 × 1120 / 1250 × 1400 / 1250 × 1800 / 1400 × 1600	1200 × 1200 / 1200 × 1400 / 1400 × 1600 / 1400 × 1800 / 1600 × 1600 / 1600 × 1800	1600 × 1800 / 1800 × 2200 / 1800 × 2600 / 2000 × 2400 / 2500 × 2500 / 2000 × 3000	1600 × 1800 / 1800 × 2200 / 1800 × 2600 / 2000 × 2400 / 2500 × 2500 / 2000 × 3000	2000 × 2000 / 2000 × 2500 / 2000 × 3000 / 2500 × 2500 / 2500 × 3000 / 3000 × 3000
Workpiece weight max.	(kg)	5000	10000 (20000)	10000 / 15000 / 20000 (25000)	20000 (25000)	25000 / 40000 / 50000
Main motor power	(kW)	22 / 26; 30 / 37	22 / 26; 30 / 37	37 / 45; 53 / 62	37 / 45; 53 / 62	37 / 56 (51 / 77, 60 / 80)

